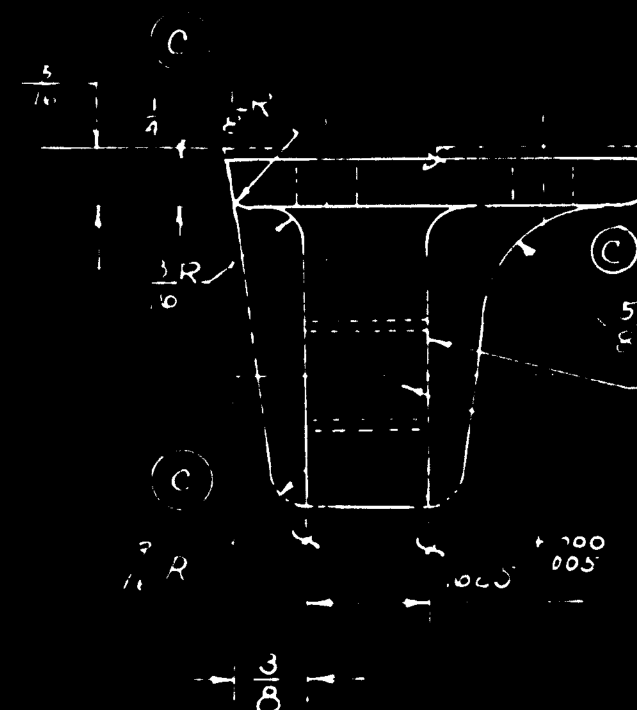
LET	[illegible]RATION	DATE	BY
A	TRACED FROM BREWSTER DRWG NO B-30023 AFTER CHG D	[illegible]	[illegible]
B	ADDED [illegible] TOLERANCE	3-13-42	[illegible]
C	ADDED [illegible] 5/8 R & 9/16 R, FINISH Z-P-GP WAS Z-P-AL TO B/M ADDED PBY-5A 8B [illegible] SAME [illegible] (WI [illegible] NEG) ADDED [illegible] "FORGING ANGLES 7°"	[illegible]	[illegible]

JIG DRILL 9/32 DIA. 4 HOLES
REAM 5/16 DIA. ON ASSY
WITH 28L2044
(B 30024)





DRILL 7/16
.5615
.5625 REAM ON ASSEMBLY
INSERT BUSHING Q618-14-20 WITH WET PRIMER
AFTER FINISH

GP	GREEN PRIME
FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

THIS DRWG TRACED FROM
BREWSTER DRWG NO B30023

28-5AMN 28L2000
28-5AMC 28L2000
PBY-5B 28L2000 8
PBY-5A-5 28L2000 8B
PBY-3-4 28L2000-R
PBY-3-4 28L2000
PBY-2 28L2000-R
PBY-2 28L2000

Q618-14-20 1
28L2043-2 1

LCW 11-15-37

PHANTOM LINES INDICATE OUTLINES OF FORGING
f INDICATES MACHINE FINISH
TOLERANCES -
FORGING ± 1/32
MACH. ± .010
DRAFT ANGLES 7°

Ⓑ NOTED
12" = 1'-0"

REQUIREMENTS PER AIRPLANE
PARTS LIST PER ASSY

MATERIAL: [illegible] ALCO [illegible] FORGING
SPEC: M-77 B
HEAT TREAT: NONE
FIN: Z-P GP
3/3/37
A.H. 11-15-37

CONSOLIDATED AIRCRAFT CORP
FITTING-LOWER LEG FLOAT BRACE
B 28L2043